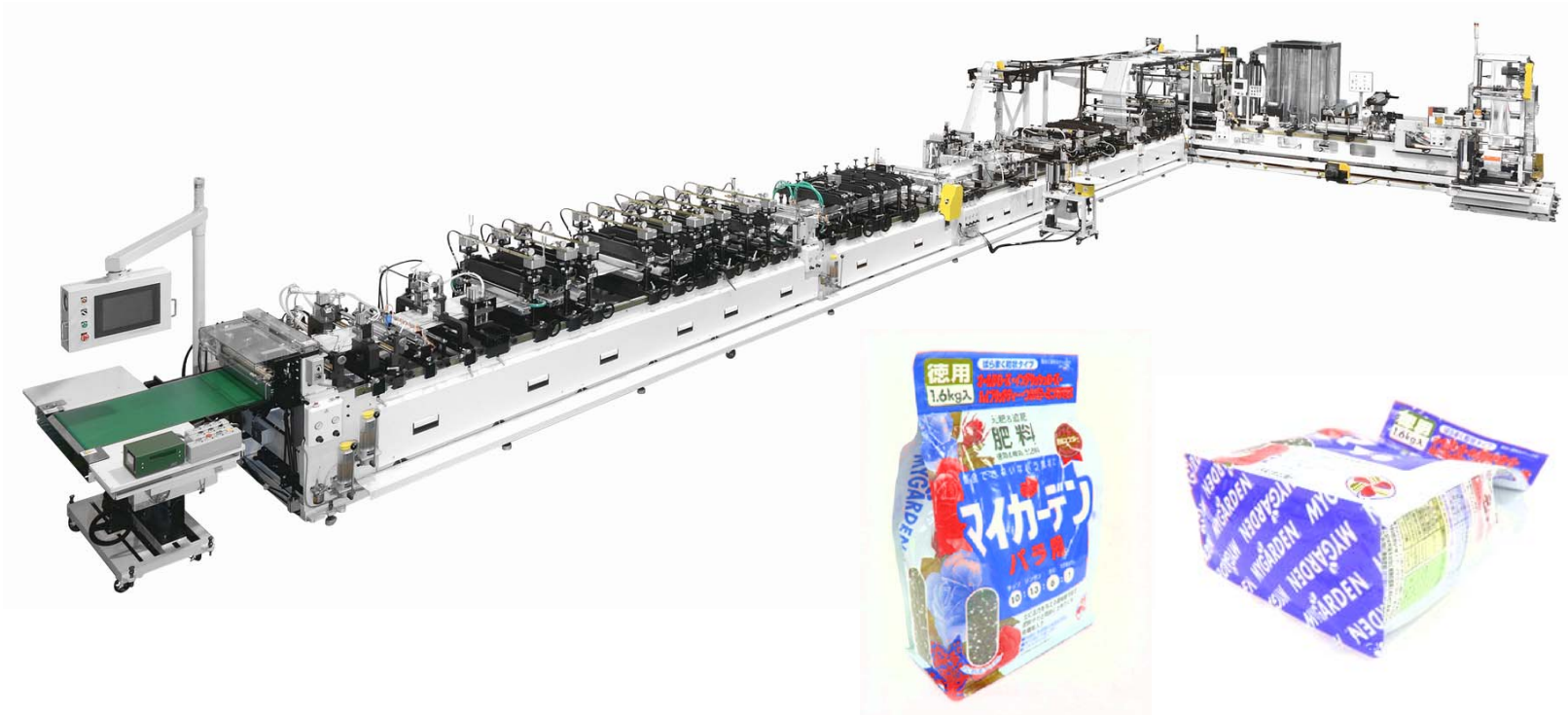


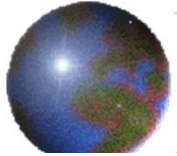
NISHIBE

Your Global Partner in Pouch Making

Presenting **BBM-700-SPG**

Flat Bottom Short Side-Gusset Zipper Machine





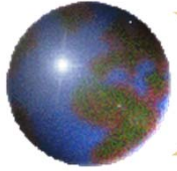
BBM-700-SPG

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advantages over our competitor

1. Simple and straight-forward gusset tube insertion
(No folding after tube forming)
2. Tokka style bag has wider opening for smooth filling
3. Tokka style bag can accommodate more content inside.
4. More refined appearance from the side
5. Same width of sealing all around the bag edges
6. Machine based on Tokka patent.

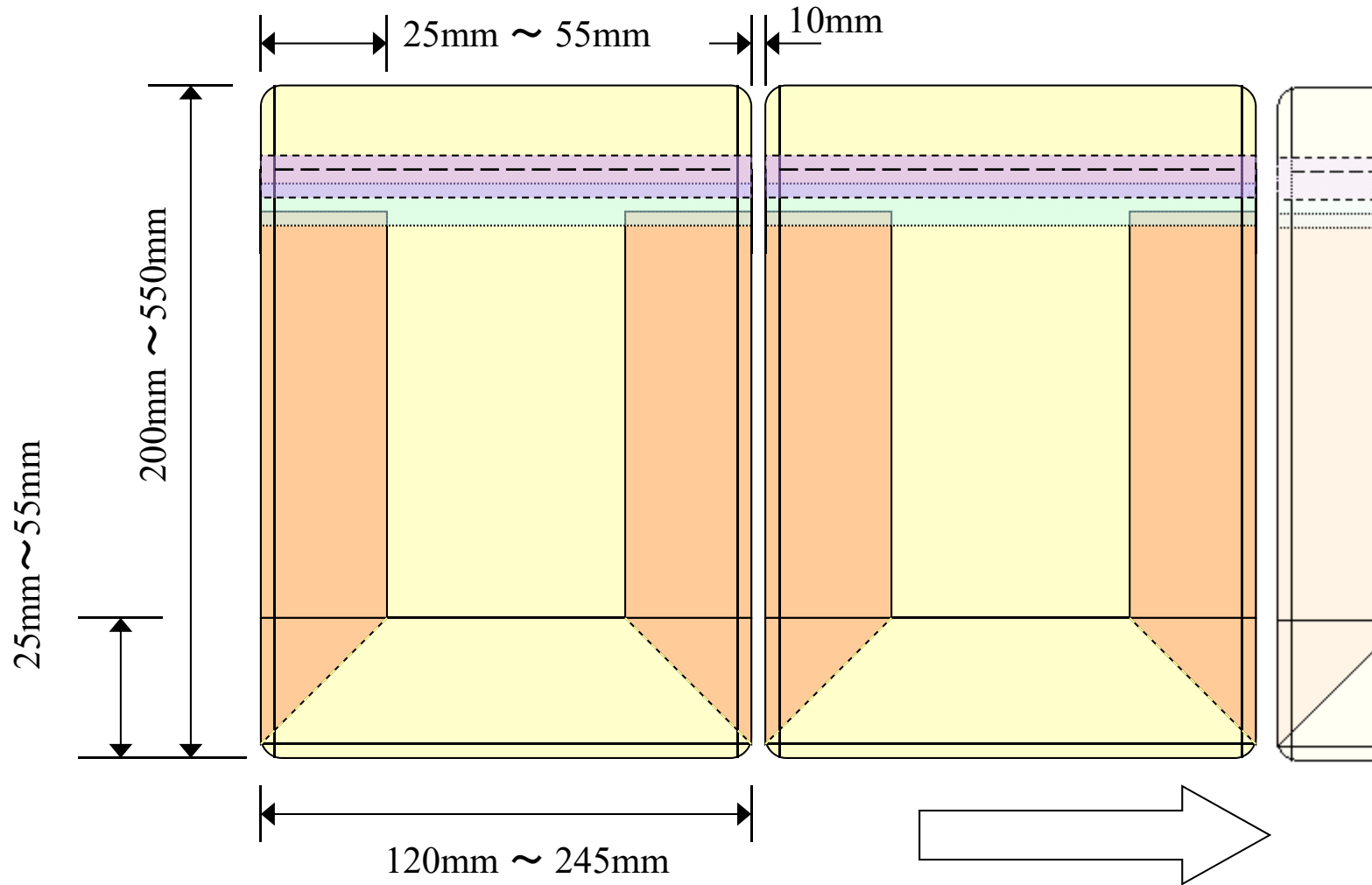
Nishibe is the original!

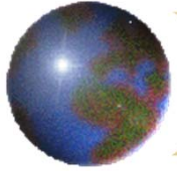


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Bag size specifications (flat bottom with zipper in one lane production)

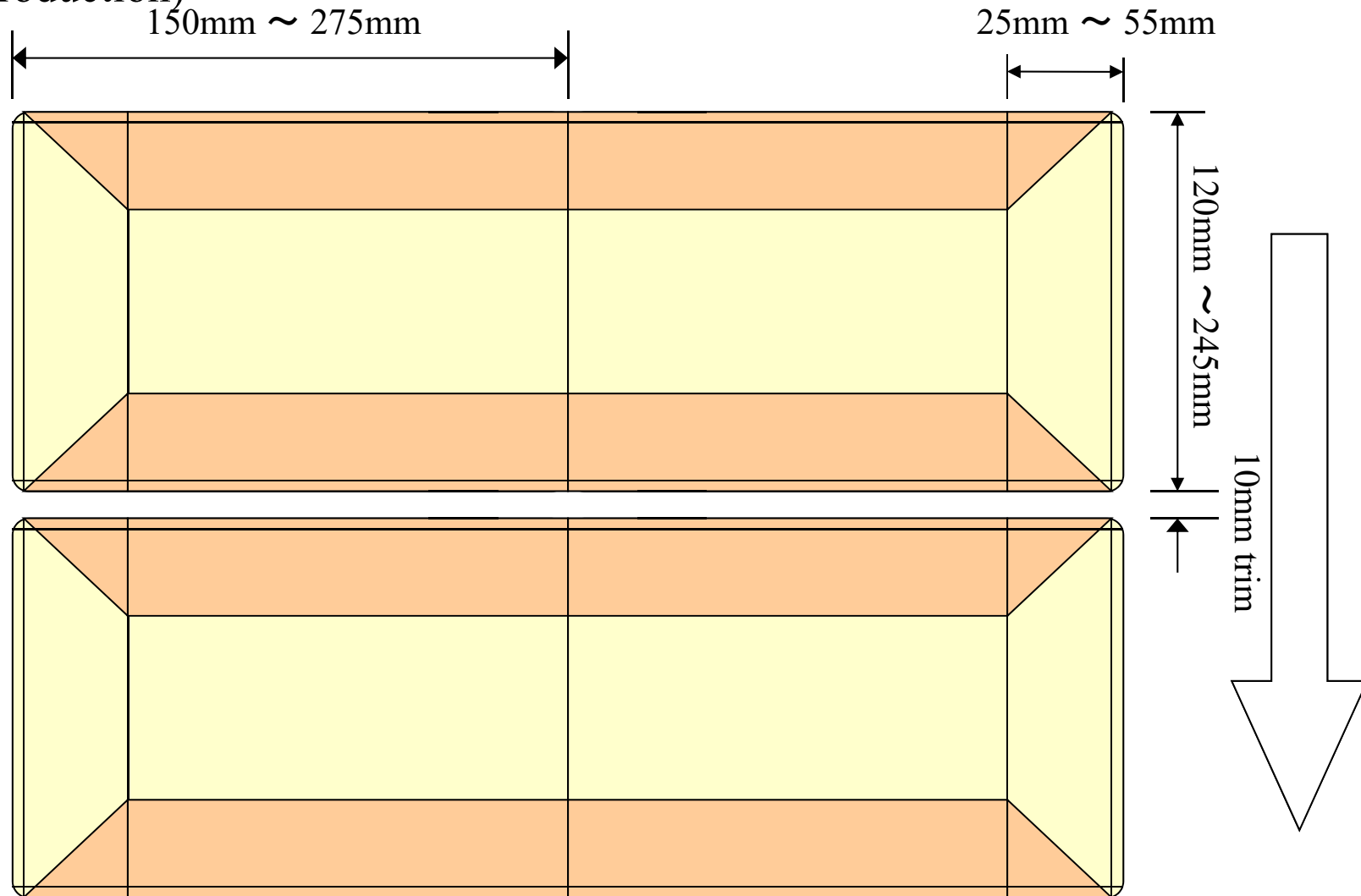


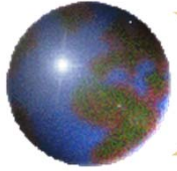


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Bag size specifications (flat bottom without zipper in two-lane production)



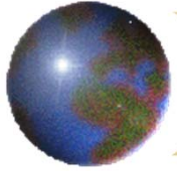


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Optional features

- Double stage unwinder
- Main film accumulator (20m or 30m)
- Gusset flat bottom print registration
- Fixation punch device (on the forming machine)
- Skip device
- Ultrasonic sealing device
- 28mm tape semi-automatic connection
- 5mm tape semi-automatic connection
- Corner punch device
- Notch punch device
- Pocket Zip sealing station and punch station



FAQ's

Q. How many operators are required to run the line?

A. In stable production, there should be 2 operators. In adjustment phase, one or two extra are helpful.

Q. What would be a typical speed of production?

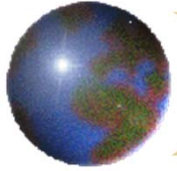
A. In stable production, typical speed will be somewhere between 40 to 70 cycles per minute.

Q. How many servo motors are used in the line?

A. Typically, there are 13 servo motors depending on specifications.

Q. Is it possible to sell BBM pouches outside my country?

A. In general, yes it is, but not to Japan (as empty pouches).



FAQ's

Q. How many hours does it take to change over from one bag size to another?

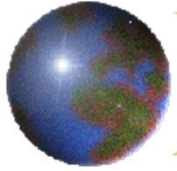
A. Depending on how big the changes are and on how skillful the operators are, please consider 4 to 8 hours.

Q. What is the most critical aspect in BBM production?

A. Most important for good quality production is precision of side gusset insertion.

Q. How much film can be lost during change-over?

A. Please consider between 300 to 800 meters of loss depending on the operator skill.



FAQ's

Q. How long is a standard delivery lead time?

A. 7 to 8 months FOB from PO and major technical clarification.

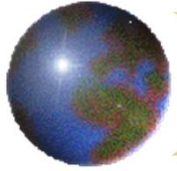
Q. Is it possible to see BBM-700-SPG in running condition?

A. Yes. It is possible to see at Tokka Corporation in Japan. You will have to sign a secrecy agreement, and be serious about purchase of BBM-700-SPG.

Q. Can you supply the machine with off-line gusset tube making?

A. Yes, we can. But we recommend in-line configuration.

Any other question??



BBM-700-SPG

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50 years of diligent service to the industry

Most of our deliveries are customized machines built in close cooperation with various customers in Japan and overseas.

